

Additional Features

The AC15 Series supports the following functions and features:

Built-in Ethernet Comms:

Modbus TCP/IP and Ethernet IP as standard.

Program the drive through DSELite configuration tool or access the drive webpage.

µSD Card Slot:

For application cloning and firmware updates in the field.



Optional Cable Screening Bracket:

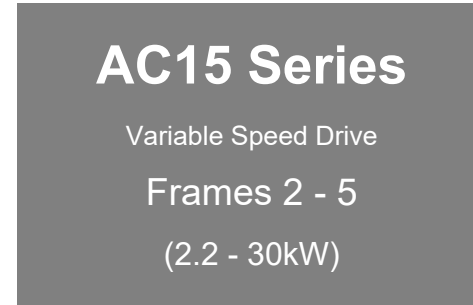
Optional brackets offer support to power cables and a means of grounding them.

6901 Keypad Support:

Connect an optional remote 6901 keypad to the RJ11 port.



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Quick Start Manual English

DOC-0017-14-EN-B
01-Mar-2023



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Before You Start

This document covers the basic start up of the AC15 Series drive. Drive start ups should be performed by qualified electrical technicians who are familiar with AC drives and their applications. For detailed installation and safety information, refer to the Hardware Installation Manual. For advanced features and applications, refer to the Software Reference Manual.

Ensure that all local electric codes are met while installing the drive. Check that all live parts are covered to protect against electric shock and that unexpected rotation of the motor will not result in bodily harm or injury.

This document expects that the drive is already installed in its intended location and that all relevant installation procedures have been followed. Please ensure that the drive has adequate ventilation so that ambient temperature does not exceed 40°C (104°F) under normal operating conditions.

Frame Ratings

The AC15 Series is available in 230V single phase, 230V three phase, and 400V three phase line input voltage versions, covered by Frame sizes 1 - 5. The Frame 2 - 5 ratings, as covered by this Quick Start, are shown below:

230V, 1ø Supply	
Frame 2	2.2kW
230V, 3ø Supply	
Frame 2	2.2kW
Frame 3	4.0kW
Frame 4	5.5kW
Frame 5	7.5 - 11kW
400V, 3ø Supply	
Frame 2	2.2 - 4kW
Frame 3	5.5 - 7.5kW
Frame 4	11 - 15kW
Frame 5	18.5 - 30kW

Compatible Motors

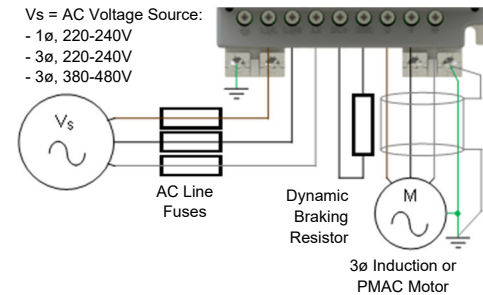
This product supports both Induction and Permanent Magnet (PMAC) motor types.

Control Modes

The AC15 Series offers two control modes:

- 1. Volts/Hz Mode (V/Hz):** Basic open-loop operation used in fan/pump and multi-motor applications. **Note: Induction Motors only.**
- 2. Sensorless Vector (SLV) Mode:** Tight speed regulation with good transient torque capability, without the need for speed feedback.

Power Connections



Note: Power terminals shown are for Frame 2.

Although other frames may vary slightly in appearance, their terminal designations and functionality are identical.

Label	Description
PE	Protective Earth
L1 / L	Supply Input Phase L1 / Live
L2 / N	Supply Input Phase L2 / Neutral
L3	Supply Input Phase L3
DC+	DC+ / Dynamic Brake Resistor '+'
DBR	Dynamic Brake Resistor '-'
U	Motor Output Phase U
V	Motor Output Phase V
W	Motor Output Phase W

PE Connections: The Chassis PE connection points are connected internally to the PE terminal. Please follow proper grounding and shielding methods as described in the Hardware Installation Manual.

Dynamic Brake Resistor (DBR): If the stop time required by the end application is less than the natural coasting time of the load, connect a suitably rated Braking Resistor between the DC+ and DBR terminals.

Note: Additional Brake Resistor protection is recommended.

Associated Literature

DOC-0017-03:

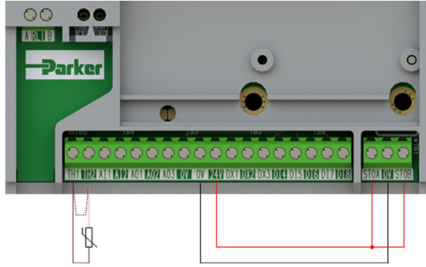
AC15 Series Hardware Installation Manual

DOC-0017-05:

AC15 Series Software Reference Manual

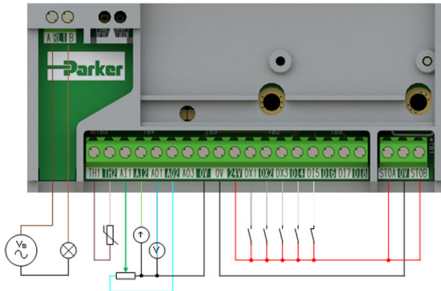
Control Connections

'LOCAL' Operation: Below is an example of the minimum hardware connections required to run the drive in 'Local' operator mode through the onboard keypad:



Label	Description
TH1	Motor thermistor '+' (or link to TH2)
TH2	Motor thermistor '-'
STO	STO DISABLED (drive operational)

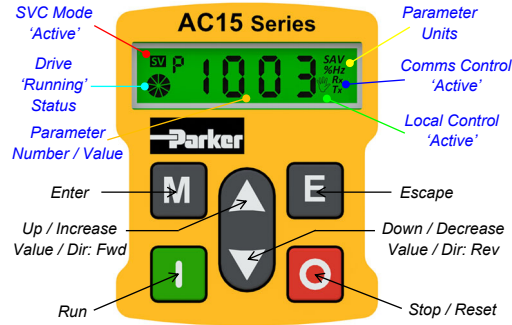
'REMOTE' Operation: Below is an example of the hardware connections required to run the drive in the 'Standard' (Basic Speed Mode) macro in 'Remote' operator mode:



Label	Description
RL1A	110-230Vac / 24Vdc Supply
RL1B	Healthy: Relay output (to lamp)
TH1	Motor thermistor '+'
TH2	Motor thermistor '-'
AI1	Setpoint (%): 0-10V input
AI2	Setpoint Trim (%): 4-20mA input
AO1	Speed Demand (%): 0-10V output
AO2	Value = 100%: +10V fixed output
DX1	Run Forward: 24V input
DX2	Remote Reverse: 24V input
DX3	Jog: 24V input
DI4	Not Stop: 24V input
DI5	Not Coast Stop: 24V input
STO	STO DISABLED (drive operational)

APPLY POWER TO UNIT

Display Keypad



Menu Navigation:

- M** = Enters sub-menu
- E** = Exits sub-menu
- ▲** = Scrolls up and down through menu list

Edit Parameter Value:

- M** = Enters into parameter
- E** = Exits parameter
- ▲** = Increases or decreases value

Note: By default, parameter value changes are saved automatically.

On drive power-up, the display will revert to the 'Oper' menu. Press the 'E' key three times to exit to the top menu level, so "r x.x" is shown on the display (where 'x.x' is firmware version).

Initial Drive Setup

1. Control Strategy Settings: The following parameters in the 'Ctrl' setup menu must first be set:

Parameters: Set > Ctrl > Ctrl		
No.	Name	Value
0892	Thermistor Type	0 (PTC) / 1 (NTC)
0030	Motor Type	0 (Induction) / 1 (PMAC)
0031	Control Strategy	0 (Volts-Hertz) / 1 (Vector)

2. Motor Nameplate Settings: Next, motor parameters must be set in the 'nPLA' setup menu (*Induction motor parameters shown for illustration*):

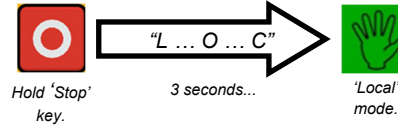
Parameters: Set > Ctrl > nPLA		
No.	Name	Default Value
0224	Base Frequency	50 (Hz)
0223	Base Voltage	400 (V)
0227	Motor Power	0.75 (kW)
0226	Nameplate Speed	1450 (rpm)
0228	Power Factor	0.71
0222	Rated Current	1.56 (A)
0182	IM Wiring	0 (FALSE)

Note: Setting 'IM Wiring' to '1' (TRUE) swaps phases V & W - inverting motor direction.

'Local' Operation

To run the drive in 'Local' operation using the onboard keypad:

1. Enable 'Local' Control Mode: Hold the 'Stop' key for approx. 3 seconds, until the hand icon appears on the display:

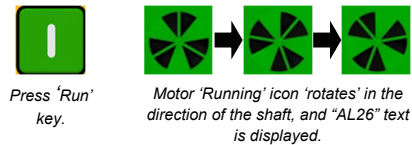


2. 'Autotune' Routine (SVC Mode only): If parameter **0031 (Control Strategy)** is set to **'1' (Vector Control)**, then an autotune routine must be performed prior to running the drive. A 'Rotating' autotune on an uncoupled motor is always the preferred 'Atn Mode', whenever possible.

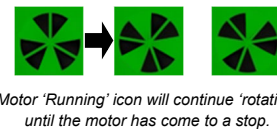
To do this, set the 'Atn Enable' parameter **0035** in the 'Ctrl' menu to **'1' (TRUE)**, and press the 'Run' key to start the autotune routine:

Parameters: Set > Ctrl > Autn		
No.	Name	Value
0036	Atn Mode	0 (Stationary) / 1 (Rotating)
0035	Atn Enable	0 (FALSE) / 1 (TRUE)

ROTATING MOTOR



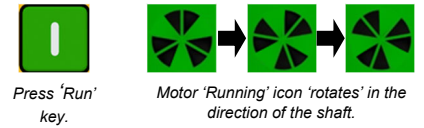
Once the autotune routine has completed, the motor will decelerate to a stop and the drive will disable:



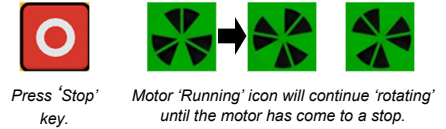
The drive is now ready to run in 'Vector Control' (SVC) mode.

3. Running the Drive: In the 'Oper' menu, enter a speed setpoint (parameter **0459**), and press the 'Run' key. The drive will enable, rotating the motor at the speed demanded. Parameter **0105 (Speed Percent)** provides the speed feedback (%):

Parameters: Oper		
No.	Name	Value
0459	Local Setpoint	0 -> 100 (%)
0105	Speed Percent	0 -> 100 (%)



4. Stopping the Drive: Press the 'Stop' key to bring the motor to a standstill and disable the drive:

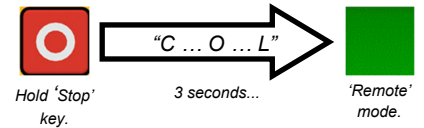


5. To Change the Motor Direction: With the drive stopped, press the 'Stop' key and either the 'Up' (Forward), or 'Down' (Reverse) key simultaneously.

'Remote' Operation

To run the drive in 'Remote' operation using push-buttons, switches or PLC's:

1. Enable 'Remote' Control Mode: Hold the 'Stop' key for approx. 3 seconds, until the hand icon disappears from the display:



2. Loading a Macro: Pre-defined application macro's have been configured for remote operation. To load an Application macro, navigate to the 'App' setup menu:

Parameters: Set > App		
No.	Name	Value
1150	Application	0 (Null) / 1 (Standard) / 2 (Auto/Manual) / 3 (Presets) / 4 (Raise/Lower) / 5 (PID) / 6 (Aux Comms) / 9 (Saved)
1152	Application Lock	0 (FALSE) / 1 (TRUE)
1151	Load Application	0 (FALSE) / 1 (TRUE)

Set parameter **1150** to the desired macro i.e. '1' for the **Standard 'Basic Speed Control'** application (as per the 'Remote' Control Connection example).

Set parameter **1151** from '0' to '1' (**FALSE** to **TRUE**) to load the application.

To 'lock' the application so it can not be changed, set parameter **1152** from '0' to '1'.

3. Running the Drive: Providing the drive is in 'Remote' operating mode, 'Initial Drive Setup' is completed, and an 'Autotune' has been completed (if in SVC mode), the drive is ready to be run from the remote switches.